

Recent Progress in Dye-Sensitized Solar Cells for Improving Efficiency: TiO₂ Nanotube Arrays in Active Layer

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Abstract: Dye-Sensitized Solar Cells (DSSC) were developed for several advantages, including: Low price/performance ratio, low manufacturing cost, wide-angle functionality and low incident light intensity, mechanical robustness and light weight are extensively studied. This paper summarizes recent advances in his DSSC technology to improve efficiency, focusing on the active layer of the photoanode, part of which is composed of dye and TiO film layers. In particular, this review article focuses on a number of studies reporting improved efficiency of his DSSCs using his TiO₂ nanotubes, which show better electron transport. In conclusion, this paper suggests avenues for future research.

Keywords: Dye-Sensitized Solar Cells, photoanode, TiO.

1. Introduction

For nearly two centuries, mankind has employed fossil fuels as the primary energy source, and now we are facing serious problems as a result. Excessive emission of carbon dioxide and other greenhouse gases leads to environmental risk [1]. The price of fossil fuels continues to rise because of the increasing worldwide energy consumption. The need for an affordable, sustainable, and carbon-free renewable energy source is greater than ever, as the rapid growth rate of renewable energy consumption suggests [2,3].

Amongst all the renewable energy sources, solar energy has been regarded as very promising due to the abundance of its resource—sunlight—and the fact that it yields no harmful byproducts. The amount of solar energy that radiates upon earth in one hour is equivalent to the annual energy need of mankind [4]. Such high energy output, however, has not been achieved due to thermodynamic and technical constraints as well as few other reasons. Conventional commercial solar cells, which use crystalline and polycrystalline silicon, achieve over 20% energy conversion efficiency for residential

end users [5]. However, there are some problems, such as complicated and difficult fabrication processing and high cost [6].

Dye-sensitized solar cells (DSSCs) are one potential alternative to silicon solar cells. DSSCs separate the light absorption and charge transfer processes, unlike Si-based cells. The organic dyes, or sensitizer molecules, adsorbed on the surface of the metal oxide nanostructure take the role of absorbing the incoming light, and the rest of the structure transfers the generated charge. An early version of a DSSC fabricated by O'Regan and Grätzel used ruthenium-based dye and 10- μ m-thick porous TiO₂ nanoparticle films for the photoelectrode [7]. The cell yielded 7% power conversion

efficiency (PCE), which was high enough to motivate further research on cells with similar structures. DSSCs provide several advantages, such as low price-to-performance ratio, low processing cost, ability to work at wide angles and low intensities of incident light, mechanical robustness, light weight, and aesthetically appealing transparent design. DSSCs have a number of remarkable properties that allow them to be used for several niche applications; they are low in

weight and able to display various colors and transparency, and they work effectively in a broad range of wavelengths [8, 9]. However, there are still several weaknesses that require improvement, such as relatively low efficiency, high cost of the ruthenium dyes, conducting glass, and platinum, temperature stability problems, and low scalability. Among the various potential solutions, some of the most widely investigated ones are the development of new sensitizers to cover a broader solar spectrum and the fabrication of

new photoanode structures with enhanced light utilization. Studies have reported several different methods to improve the efficiency of DSSCs, such as the use of panchromatic sensitizers or 3-dimensional metal oxide nanostructures [10–14]. This review highlights another huge pool of studies that report improvements in the efficiency of DSSCs, especially those that employ the use of TiO₂ nanotubes. Moreover, we will introduce recent papers on high PCEs and the use of TiO₂ nanotube arrays in DSSCs. These papers describe the use of the space in TiO₂ nanotube array channels and how to overcome the barrier layer that exists at the bottom of these arrays to achieve a high PCE in DSSCs.

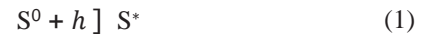
2. Principle of DSSCs

A DSSC consists of a photoelectrode, counter electrode, and electrolyte. The photoelectrode is made up of a transparent conductive oxide (TCO) glass substrate, a metal oxide such as mesoporous TiO₂ nanoparticles and a sensitizer such as ruthenium- (Ru-) complex dye. The electrolyte consists of a redox couple and diffusing reducing/oxidizing agent ions, and the counter electrode is coated with Pt as shown in Figure 1(a). In general, fluorine-doped tin oxide (FTO) glass is used on DSSCs instead of indium tin oxide (ITO) glass because of the better thermal stability at high temperatures [15]. During the sintering at 450–500° C, which crystallizes the mesoporous TiO₂ nanoparticles, the sheet resistance of ITO increases and affects the energy conversion efficiency of the DSSCs. However, the sheet resistance of FTO is independent of the temperature up to 500° C, which makes it favorable for applications that utilize the sintering step. TiO₂ nanoparticles are primarily used as electron acceptors on DSSCs that incorporate ruthenium dye. The counter electrode consists of FTO glass coated with platinum (Pt) or carbon to resist the oxidation and to work as a catalyst during the redox reaction in the electrolyte.

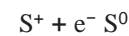
The principle of DSSCs is shown in Figure 1(b). When sensitizers absorb the light energy, and electrons are generated by the sensitizers and are transferred to the metal oxide films. During the hopping process in the metal oxide films, the generated electrons are transferred to the TCO and circulated. After the circulation, the sensitizers are reduced by an iodide redox process. In general, a Ru-complex dye is used as the sensitizer, and TiO₂ nanoparticles are used as the electron acceptors on DSSCs due to their high efficiency [20–22].

The energy diagram shown in Figure 1(c) demonstrates the electron transfer process of DSSCs. When the Ru-complex dyes absorb the light, the electrons change from

the ground state to the excited state within a time on the order of nanoseconds (ns), as shown in the reaction (Figure 1(c)-(1)):

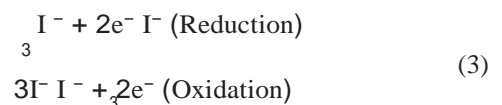


Although the detailed mechanism of the injection process is under debate, the electron injection from the Ru-complex dye into the conduction band of mesoporous TiO₂ nanoparticles takes about a femtosecond (fs) following the reaction shown in Figure 1(c)-(2). The energy level of electrons in the Ru-complex dye is higher than that of the conduction band of mesoporous TiO₂ nanoparticles, which enables the transfer of electrons into the mesoporous TiO₂ nanoparticles:

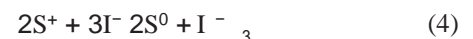


The excited state of the Ru-complex dye lasts around 20–60 ns, which is long enough for kinetic competition between electron injection and excited state decay in the Ru-complex dye.

The electrons injected into TiO₂ nanoparticles diffuse through mesoporous TiO₂ nanoparticles in about a millisecond (ms) in the reaction shown in Figure 1(c)-(3). However, when the injected electrons are trapped on mesoporous TiO₂ nanoparticles, they return to the oxidized Ru-complex dye by the reaction shown in Figure 1(c)-(4) or reduce the triiodide by the reaction shown in Figure 1(c)-(5). These processes are called as the recombination:



The Ru-complex dye is reduced by an iodide ion to accept the electron, as shown in the reaction in Figure 1(c)-(6):



The injected electrons on TiO₂ nanoparticles drive the external circuit and perform work, as in the reaction shown in Figure 1(c)-(7):

When the triiodide ion reduces to iodide to accept the electrons from the counter electrode by the reaction shown in Figure 1(c)-(8), the iodide ion causes the electron in the Ru-complex dye to return to the ground state, with the reaction shown in Figure 1(c)-(6).

Figure 1(d) illustrates the performance of DSSCs, and the solar power (P_{max}) can be calculated by the equation:

$$P_{\text{max}} = I_{\text{mp}} \times V_{\text{mp}} \quad (5)$$

The energy conversion efficiency of DSSCs is described by the ratio of the maximum electrical power output P_{max} to the solar energy input P_{in} . The maximum electrical power output P_{max} is calculated by the maximum current I_{mp} and the maximum voltage V_{mp} :

$$P_{\text{max}} = I_{\text{mp}} \times V_{\text{mp}} \quad (6)$$

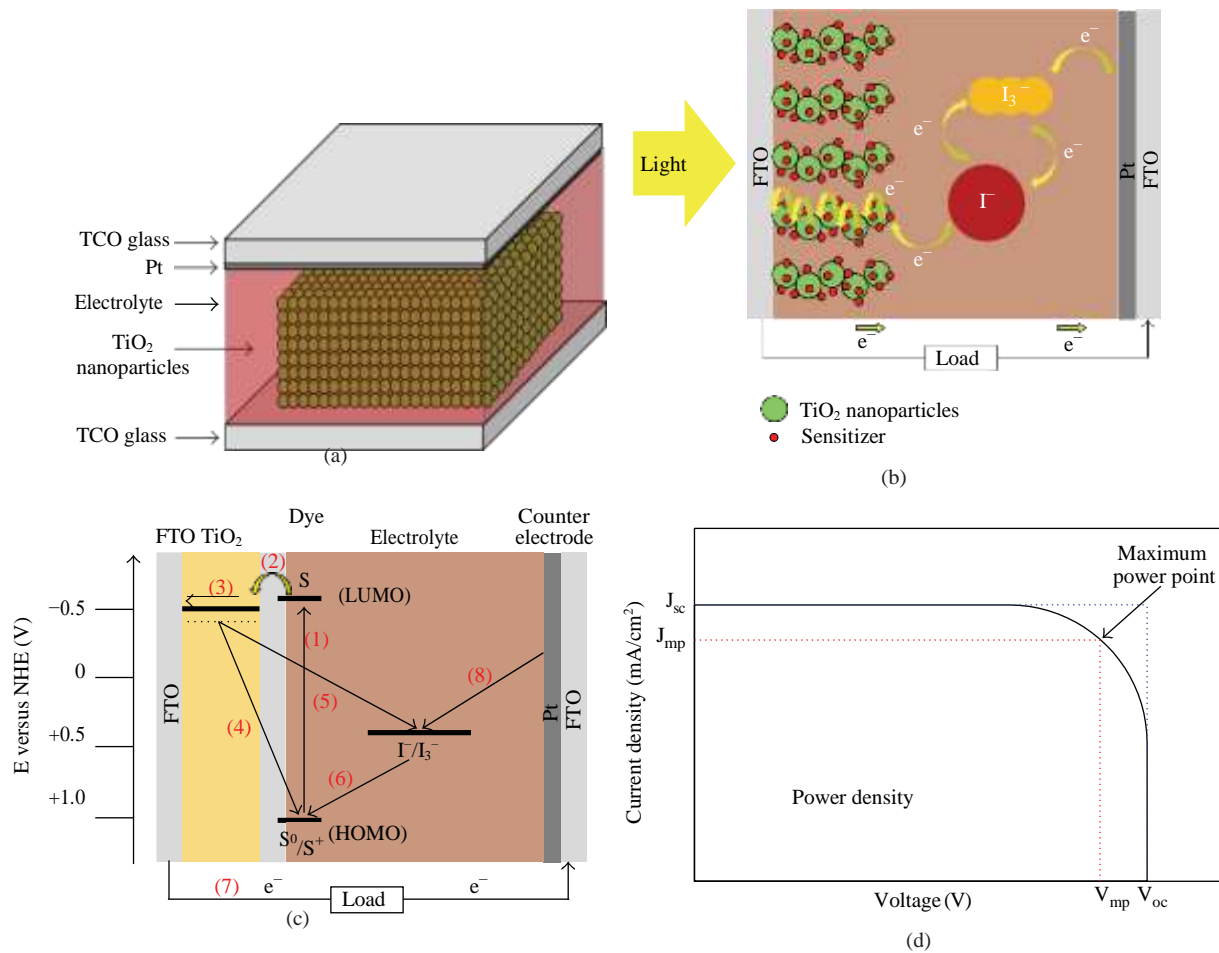


FIGURE 1: (a) Structure of DSSCs, (b) principle of DSSCs, (c) energy diagram of DSSCs, and (d) performance of DSSCs.

The solar power input is taken as the product of the irradiance of the incident light that is measured in W/m^2 :

$$P_{in} = \frac{P_{max}}{A} \quad (7)$$

$$P_{in} = \frac{(J_{mp} \times V_{mp})}{A}$$

The fill factor FF is a measure of the quality of the solar cell, and it can be calculated by comparing the maximum short-circuit current J_{sc} and maximum open-circuit voltage V_{oc} to the maximum current J_{mp} and maximum voltage V_{mp} :

$$FF = \frac{(J_{mp} \times V_{mp})}{(J_{sc} \times V_{oc})} \quad (8)$$

$$FF = \frac{J_{mp} \times V_{mp}}{J_{sc} \times V_{oc}}$$

100 mW/cm^2 is the solar cell testing standard under terrestrial conditions with air mass AM1.5.

The ideal power density of DSSCs is the product of J_{sc} and V_{oc} . The maximum power density is the product of J_{mp} and V_{mp} , and the difference between the two comes from the resistances of the cell, electrolyte, electrode, and other components. The energy conversion efficiency of DSSCs is

related to the ideal power density and maximum power density as shown in Figure 2(a). When the fill factor is equal to 1, J_{sc} and V_{oc} are the same as J_{mp} and V_{mp} . The series resistance R_s includes the cell, electrolyte, electrode, and interface resistance. The increasing R_s means that electrons are lost, so the voltage decreases earlier as shown in Figure 2(b).

The shunt resistance R_{sh} results from the recombination of electrons that are transferred in another way or are trapped by something. The decreasing R_{sh} means that there are few recombination sites, so the electrons are transferred to each layer as shown in Figure 2(c).

3. Dye

FF

FF

The dyes commonly used for DSSC applications share certain characteristics [23]:
(i) excellent spectral absorption profile,

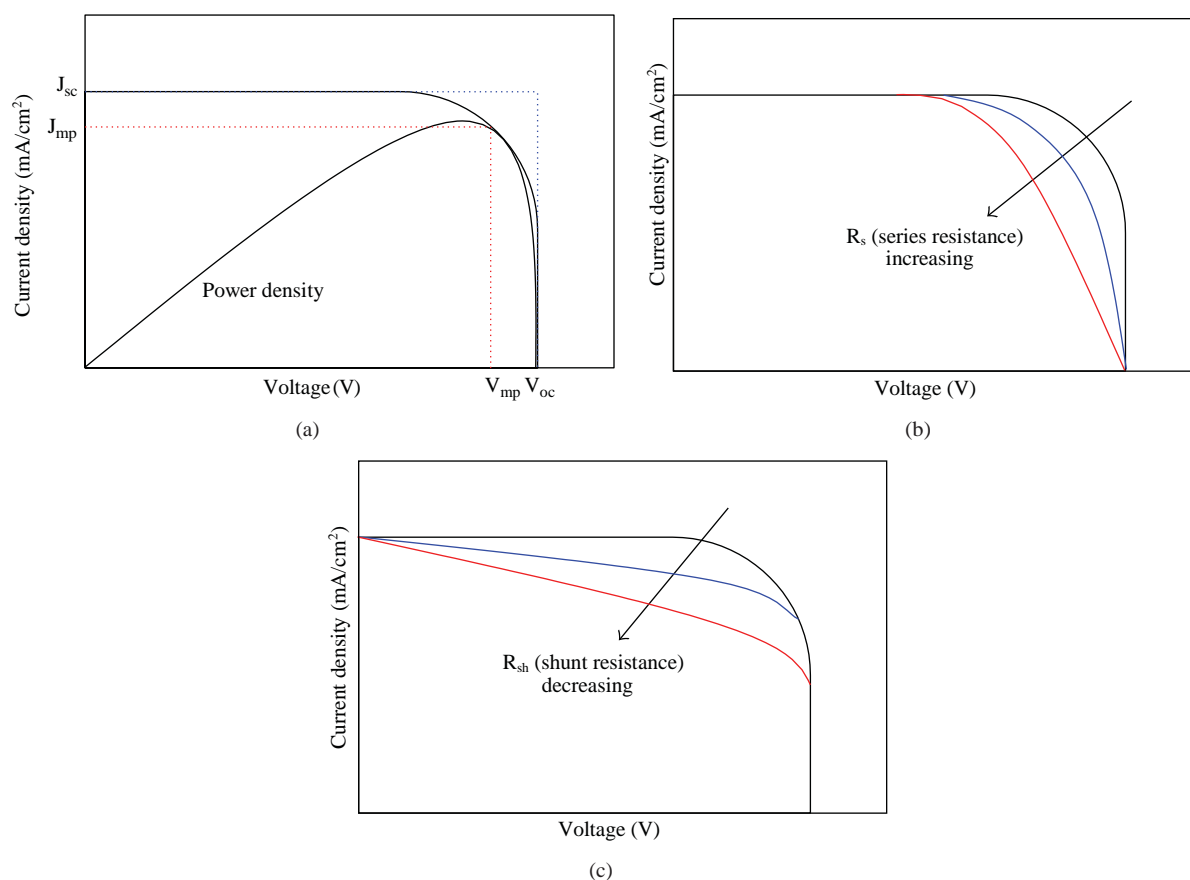


FIGURE 2: Characterization of DSSCs performance. (a) Ideal power density of DSSCs, (b) series resistance, and (c) shunt resistance.

like the panchromatic absorption; (ii) a surface-anchoring group, such as a carboxylate or phosphonate group; (iii) a LUMO matching the edge of the conduction band of the photoanode; (iv) a HOMO comparable to the electrolytes' Fermi level; and (v) the stability to endure 10^8 turnovers (20 years of exposure).

Generally, dyes fall into two categories: metal-complex-based polypyridyl dyes and metal-free organic dyes. While metal-complex—mostly ruthenium—dyes show high efficiencies due to high absorbance ranges extending to the near-infrared range, the metal-free organic dyes appeal to the market with their low processing cost and limited Ru requirements.

Metal-Complex-Based Dyes. Metal-complex dye sensitizers generally consist of a central metal ion and a subsidiary ligand, typically a bipyridine or tetrapyridine that contains anchoring groups. The central metal ion performs the light absorbance. Subsidiary ligands can be structurally modified to fine-tune the photovoltaic properties.

Ruthenium complexes, as shown in Figure 3, have demonstrated excellent photovoltaic properties, such as broad absorbance profiles and well-fitted energy levels [24]. These factors, combined with electrochemical stability, make Ru complexes unrivaled for sensitizer uses [10, 25, 26]. One

representative Ru-based dye is the N3 dye, whose reported conversion efficiency is over 10%.

Another one is N749 dye, which is called the black dye due to its enhanced absorption spectrum. It shows an enhanced efficiency as high as 10.4%. Recent research on this family of dyes includes the work conducted by Robson et al., in which the NCS ligands of the black dye were replaced with anionic tridentate chelating ligands to adjust the HOMO and LUMO of the dye sensitizers to increase the photocurrent without compromising other DSSC properties [27]. When a triphenylamine group was substituted for the NCS group and a phenyl-bipyridine-OMe group was used as the chelating ligand, an 8.02% PCE was measured.

There have been attempts to use metals other than Ru as the dye sensitizer. Such metals include Os [28], Re [29], Fe [30–32], Pt [33–36], and Cu [37, 38]. Os(II) complexes have better absorption spectra compared to Ru complexes. However, Alebbi et al. reported a lower energy conversion efficiency, attributing it to the slower electron transfer from the iodine electrolyte to the osmium complex [39]. Pt(II) diimine-dithiolate complexes showed a high IPCE of 47% at 500 nm [33] but had a poor light absorption capacity at longer wavelengths. The tenability of photophysical properties, due to possible structural modification of the substituents on the diimine and dithiolate, was notable. Cu(I) complexes have very similar photophysical properties to Ru complexes.

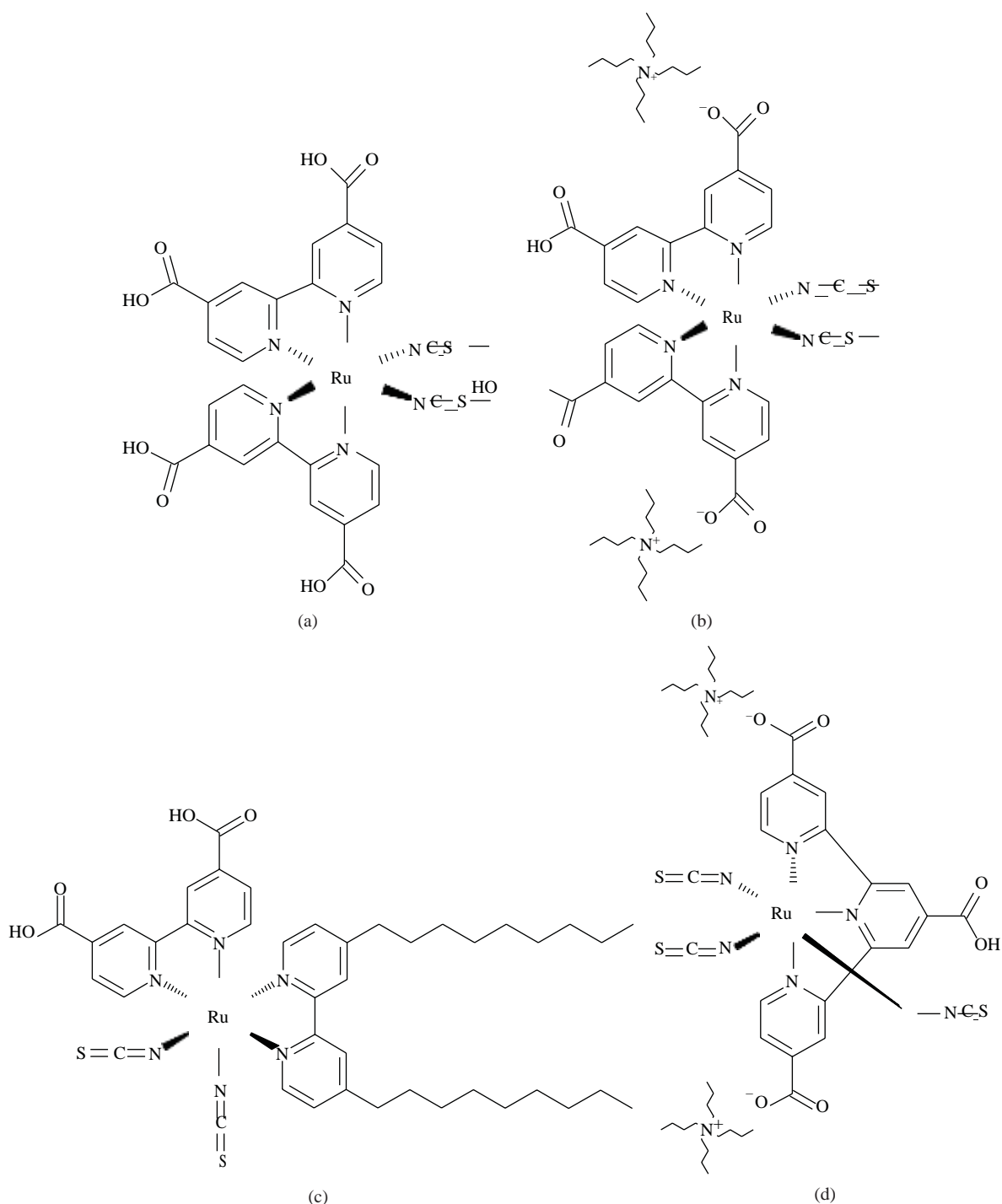


FIGURE 3: Ru-based dyes. (a) N3, (b) N719, (c) Z907, and (d) N749.

According to Constable et al., the π - π^* characteristic of these complexes was sensitive to the location of the conjugated π -bond.

Polyphyrins are also of interest due to their good absorption and stability. With zinc-polyphyrin dye and a Co(III) tris(bipyridyl)-based redox electrolyte, Yella et al. reported a breakthrough efficiency of 12.3% and attributed this high

efficiency to the suppression of electron backtransfer by the dye structure [40].

Metal-Free Organic Dyes. N3 and N719 dyes exhibit high performances with very fast electron injections. However, the molar extinction coefficients in the visible and near-IR ranges

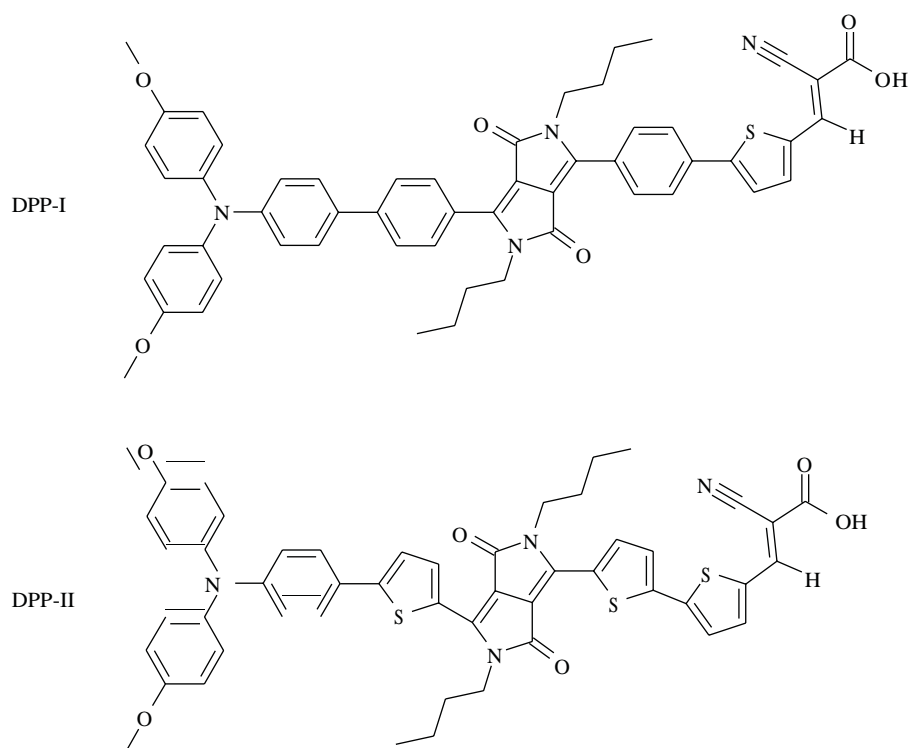


Figure 4: DPP-based dyes' molecular structures. Reprinted from [42].

are relatively low. Moreover, there are concerns about the cost effectiveness of ruthenium and the environmental impacts.

Organic dyes also enable easy synthesis and design of the dye molecules. The predominant structure of metal-free organic dyes is the donor- π -acceptor (D- π -A) structure. It works as a basic template to design new dye molecules by adjusting the functional group or the whole moiety of the donor, π -bridge, or acceptor of an existing dye.

Zhang et al. reported a high power conversion efficiency of 11.5–12.8% with cyclopentadithiophene-benzothiadiazole derivatives [41]. This research group cografted the dyes having poor light absorption abilities, by which they successfully removed the penetration channels for Co(III) redox ions and thereby restricted the charge recombination at the titania surface. The dyes they used contain triphenylamine and benzoic acid moieties on each end of the cyclopentadithiophene-benzothiadiazole group, where different orders of the moieties generate two different dyes. The high PCE of 12.8% is even comparable to the Ru-based dyes, which proves that metal-free organic DSSCs can be as efficient as conventional DSSCs and sets a new standard for organic DSSCs for peer researchers.

Another approach taken by Qu et al. studied the diketopyrrolopyrrole (DPP) dyes and their photovoltaic characteristics as shown in Figure 4 [42]. These dyes commonly had a triphenylamine donor, carboxylic acid acceptor, and DPP π -bridge. The introduction of DPP moieties improved the spectral absorption at longer wavelengths. The PCE was 3.44%, relatively high, and was attributed by the authors to

high dye aggregation and electron recombination. Adding 1.5 mM of chenodeoxycholic acid (CDCA) partly resolved the aggregation issue and raised the PCE to 4.14%, with $J_{sc} = 9.78 \text{ mA cm}^{-2}$, $V_{oc} = 0.605 \text{ V}$, and a fill factor of 0.7 under AM1.5 solar light and with an iodine electrolyte.

Another approach to DSSC dyes involves extracting the natural dyes and structurally adjusting them for solar cell applications [49]. None of them so far has led to a PCE significantly higher than those of other organic dye sensitizers. One reason for their low PCEs is thought to be the low interaction between the dyes and TiO_2 . High adsorption of dyes onto the TiO_2 structure is vital for high J_{sc} , because electron recombination can occur. In fact, most of the natural dye-based DSSCs suffer from low J_{sc} . Low stability of natural dyes is another issue. Therefore, improvements either in J_{sc} or in stability are essential in order to justify further studies using this approach.

4. Metal Oxide

Metal oxide nanostructures have also been integrated into DSSCs to maximize the number of adsorbed dyes and thereby maximize the photocurrent. O'Regan and Grätzel used a mesoporous layer of TiO_2 to produce a 1000-fold increase in the surface area [7]. TiO_2 NPs are generally preferred for DSSC applications due to their high stability. The group also studied various alternatives, such as ZnO , SnO_2 , or Nb_2O_5 [50], which were chosen because their energy band structures

are similar to that of TiO₂. However, these alternatives rarely yielded PCEs comparable to those of TiO₂-based cells [51].

TiO₂ Nanoparticle Films Based DSSCs. TiO₂ has three types of crystallinities: anatase, rutile, and brookite. A comparative study between anatase and rutile TiO₂ nanoparticle films was conducted by Park et al. [52]. This study concluded that the anatase TiO₂ nanoparticles have better electron transport than do rutile TiO₂ nanoparticles in DSSCs.

While nanoparticle films have shown significantly higher PCEs compared to those of other nanostructures, due to their excessive number of adsorbed dyes, they have a clear disadvantage in charge transport. In nanoparticle films, the generated charge has to pass several nanoparticles before it reaches the substrate. Since the particles slightly differ in their energy states, the combined energy band might contain several trap states, and the charge may be trapped in such states, losing the energy and delaying the charge transfer process [53]. Moreover, the grain boundary between nanoparticles is not effective for electron transport.

In TiO₂ nanotubes, the electron transport is better than TiO₂ nanoparticles due to the absence of a grain boundary. However, the small surface area for sensitizers is one of the main obstacles to achieving a high PCE in DSSCs. To retain the advantage in the surface area while improving the charge transport, numerous studies have been conducted to test DSSCs based on TiO₂ nanotubes.

TiO₂ Nanotube Arrays

Titanium Anodization. Anodic titanium oxide TiO₂ nanotube arrays have properties that make them more effective than many other forms of TiO₂ for applications in photocatalysis [54, 55], gas sensors [44, 56–59], photoelectrolysis [60–62], and photovoltaics [63–65]. Since Zwilling reported on the TiO₂ nanotube arrays in chromic acid

and hydrofluoric acid in 1999 [66], TiO₂ nanotube arrays have been studied in terms of fabrication, characterization, application, and formation mechanism [44, 67].

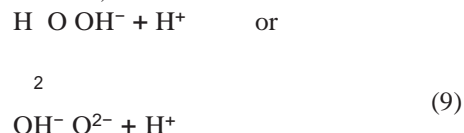
Gong et al. reported on TiO₂ nanotube arrays in a 0.5 wt% HF aqueous solution at room temperature using different anodizing voltages [68]. The film thickness could not be increased above 400–500 nm when an HF-based electrolyte was used. The fluoride solution dissolves TiO₂ by forming TiF₆²⁻ anions. The acidity of HF electrolytes is too high and results in a rapid dissolution of TiO₂. To overcome this problem, Mor et al. reported that the addition of acetic acid to a 0.5 wt% HF electrolyte in a 1 : 7 ratio resulted in more mechanically robust TiO₂ nanotube arrays without changing their shape or size [57, 69]. The surface morphology of TiO₂ nanotube arrays anodized in an electrolyte containing 2.5% HNO₃ and 1% HF at 20 V for 4 hours exhibited a uniform, clean, and regular TiO₂ nanotube array structure with a length of about 400 nm as reported by Ruan. The anodization with an electrolyte composed of 0.5 M H₃BO₃, 2.5% HNO₃, and 1% HF at 20 V for 4 h led to irregular pore of TiO₂ nanotube arrays but a long length of about 560 nm [70]. To increase the length of the TiO₂ nanotube arrays, Ti was anodized with KF or NaF in the electrolyte [71]. The acidity

of the electrolyte could be controlled by adding HF, H₂SO₄, or Na₂SO₄ to adjust the balance of the dissociation of TiO₂ at the electrolyte/oxide interface and the oxidation of TiO₂ at the oxide/metal interface [72, 73].

Grimes et al. obtained TiO₂ nanotube arrays up to approximately 1000 nm using a variety of organic electrolytes, such as dimethyl sulfoxide, formamide, ethylene glycol, and N-methylformamide [74–76].

The key to constructing longer TiO₂ nanotube arrays is to reduce the water content in the anodization bath to less than 5%. In organic electrolytes, a little water content reduces the dissociation of the oxide in the fluorine-containing electrolytes.

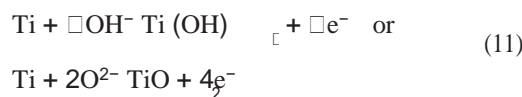
The chemical reaction of titanium anodization should be the same as that of aluminum anodization [44, 74, 77, 78]. The key processes are the growth of an anodic TiO₂ when the surface of Ti is oxidized with oxide anion and the dissociation of oxide anions through dissociation and field-assisted dissolution in water, as shown in Figure 5 [43]. At the electrolyte/oxide interface, the reaction is written as



The cations move to the cathode and undergo the reaction:

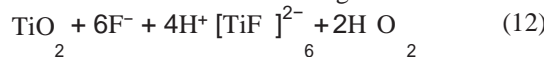


The oxide ions, OH⁻ or O²⁻, migrate through the oxide layer to form TiO₂:

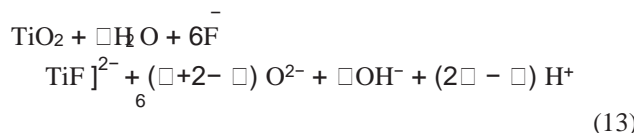


where \square is yet to be determined. Titanium hydroxide decomposes to form TiO₂ at the oxide/hydroxide interface. F₂ in the

electrolyte moves to the anode and undergoes the reaction:



The overall reaction of TiO₂ nanotube arrays is



where \square was introduced to indicate the ratio of the dissociation rate of water to the dissolution rate of TiO₂.

Pores develop from pits on the Ti plate surface, and a schematic diagram for the equipfield strength model is shown in Figure 6.

The initiation and growth of pores are associated with accelerated dissolution of TiO₂ due to the influence of an electric field [79]. Many defects, such as impurities, dislocation, grain boundaries, or nonmetallic inclusions, could cause a faster dissolution rate and lead to pit growth [80, 81]. When Ti⁴⁺ cations escape from the oxide surface because of an applied field, Ti⁴⁺ cation vacancies can appear and accumulate to form high-density voids in the oxide layer, which can aid in the propagation of pits [82, 83].

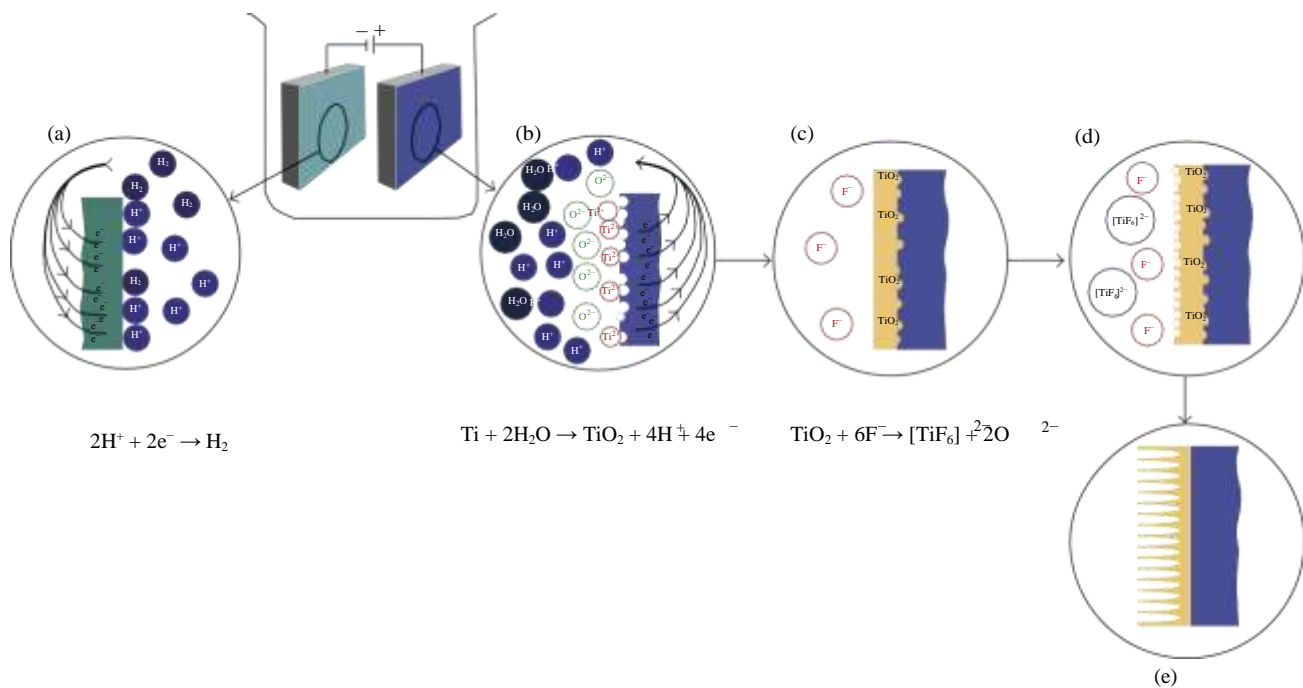


FIGURE 5: Growth of regular TiO₂ nanotube arrays: (a) cathodic reaction, (b) anodic reaction, (c) transition state of TiO₂ layer, (d) beginning of nanotube formation, and (e) TiO₂ nanotube arrays. Reprinted with permission from [43]. Copyright 2012, Elsevier.

TiO₂ Nanotube Arrays Based DSSCs. Grimes et al. reported backside-illuminated DSSCs based on TiO₂ nanotube array electrodes in 2006. They were based on 6 μm long, highly ordered nanotube-array films sensitized by a self-assembled monolayer of N719 sensitizer which showed an

8.79 mA cm⁻² short-circuit current density, an 841 mV open-circuit potential, and a 0.57 fill factor, yielding a PCE of 4.24% under AM1.5 sun. This investigation was the first attempt to construct a DSSC of TiO₂ nanotube arrays. However, it used backside illumination. Therefore, incident sunlight had to pass a Pt-coated counter electrode and electrolyte that absorbed light near 400 nm. To increase the energy conversion efficiency using TiO₂ nanotube arrays in DSSCs, the structure should be designed with front illumination.

Several approaches using TiO₂ nanotube arrays in DSSC designs have incorporated a thin film consisting of TiO₂ nanotube arrays with the photoanode of the DSSCs, improving the scattering-driven light harvesting and suppressing the charge recombination. Park et al. reported a simple method for preparing TiO₂ nanotube arrays on the FTO glass [16]. In this method, a thin film of TiO₂ was anodized with NH₄F to form an array of TiO₂ nanotubes. The nanotube array was then detached from the metallic Ti substrate by the use of an HCl solution and was annealed onto a sheet of FTO glass at 500° C for 30 min. The photoanode fabricated with this method was equipped with a Pt counter electrode, Ru(II)LL(NCS)₂ dye (L = 2,2-bipyridyl-4,4-dicarboxylic acid; L = 2,2-bipyridyl-4,4-ditetraabutylammonium carboxylate), and an iodine electrolyte to yield 7.6% power conversion efficiency under 1 sun illumination.

Chen and Xu produced a crystalline TiO₂ nanotube array thin film [17]. The crystalline TiO₂ nanotube arrays were

usually obtained by annealing the array at a high temperature, and the high-temperature annealing caused the TiO₂ nanotube arrays to curl. The researchers circumvented this problem by introducing an additional step of anodization after annealing, which results in a double-layer structure of TiO₂ nanotube arrays, in which the lower layer is later dissolved in an H₂O₂ solution. The resulting free-standing TiO₂ nanotube arrays did not need any support to maintain their crystal structure, enabling them to be attached to FTO glass and to fabricate a front-illuminated DSSC. The front illumination of the DSSC enhanced the irradiation intensity by 11% compared to the conventional back-illuminated method. Additionally, the crystalline free-standing TiO₂ nanotube arrays provided a longer electron lifetime, which caused the PCE to increase from 2.8% with a back-illuminated DSSC equipped with thick TiO₂ nanotube arrays on a Ti substrate to 5.5% with a front-illuminated, crystal-structured, TiO₂ nanotube array-based DSSC.

Lin et al. fabricated open-ended TiO₂ nanotube arrays, which differed from the previously mentioned nanotube structures in that there was no blocking layer of TiO₂ at the junction point between the FTO glass and the TiO₂ nanotube arrays [18]. The DSSC devices were fabricated with the open-ended TiO₂ nanotube arrays interconnected to the FTO glass by NP-TiO₂ paste, N719 dyes, Pt-FTO glass, and an iodine-based electrolyte for front-side illumination. The open-ended nanotube arrays were prepared by the simple introduction of an oxalic acid solution as an etching agent. Compared to the close-ended TiO₂ nanotube arrays, the open-ended TiO₂ nanotube arrays dramatically increased the short-circuit current, resulting in a high PCE of 9.1%. The increase in the short-circuit current was attributed by the authors to

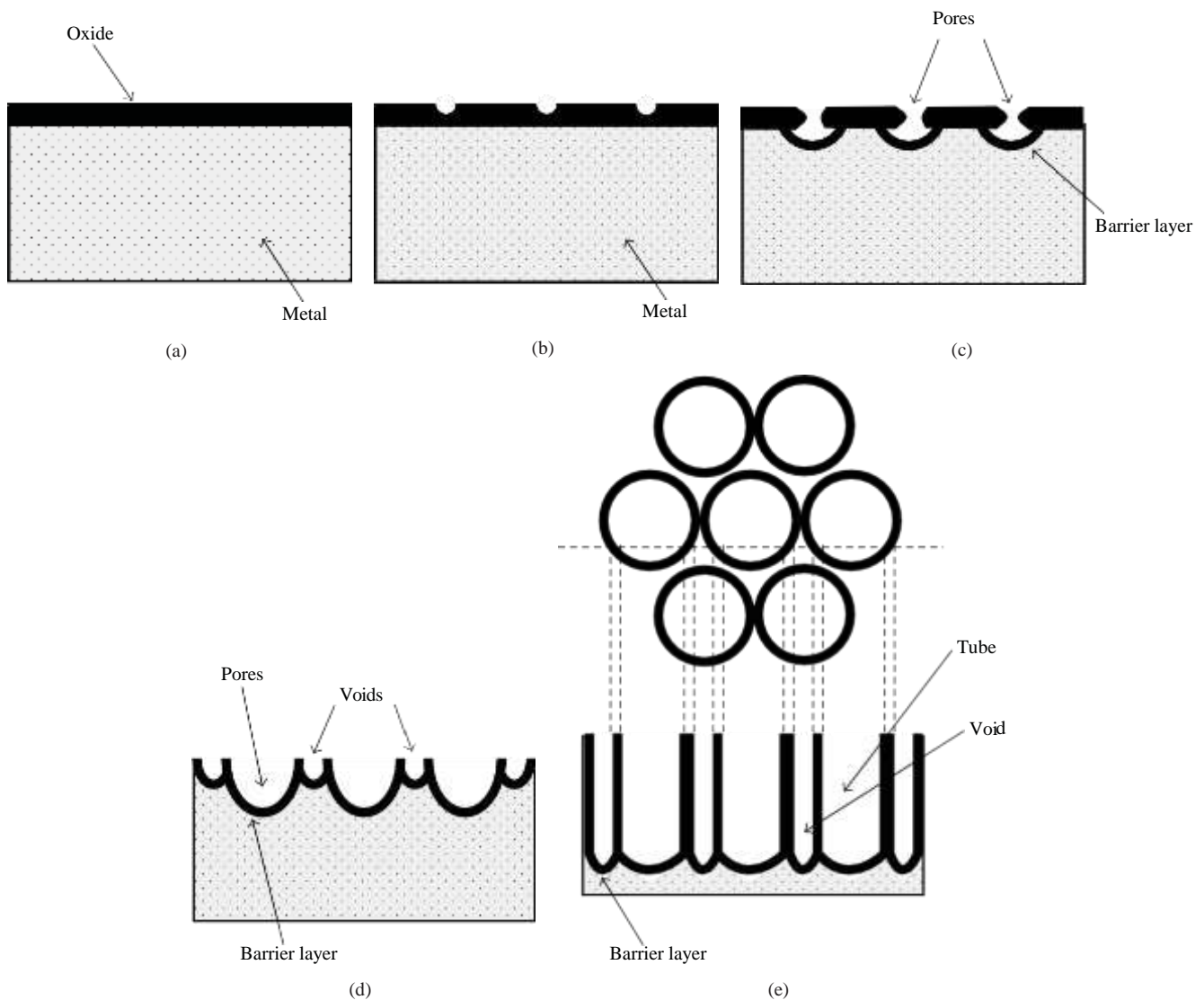


FIGURE 6: Schematic diagram of the evolution of a nanotube array at constant anodization voltage: (a) oxide layer formation, (b) pit formation on the oxide layer, (c) growth of the pits into scallop-shaped pores, (d) metallic part between the pores undergoing oxidation and field-assisted dissolution, and (e) fully developed nanotube array with a corresponding top view. Reprinted with permission from [44]. Copyright 2006, Elsevier.

the enhanced interaction between the electrolyte and NP-TiO₂ underlayer due to the absence of the bottom caps. The open-ended nanotube array showed a strong enhancement in capturing incident photons with longer wavelengths, which also indicated that opening the tube bottom enabled the DSSC device to collect the excited electrons over the entire length of the nanotubes.

Li et al. reported on the fabrication of crystalline TiO₂ nanotube arrays using the secondary anodization step in a similar manner to Chen et al. [17, 19]. With these free-standing crystalline TiO₂ nanotube arrays, they used a dry-etching method with a plasma reactor under BCl₃/Cl₂ to make the nanotube bottom open-ended and compared this array to a close-ended nanotube array fabricated with the same methodology, but without the etching step. The resulting PCE was higher for the open-ended nanotube arrays

(6.24%) than it was for the close-ended nanotube arrays (4.84%). The authors explained this difference as the result of the interface between nanotube arrays and FTO being more compactly adhered, leading to improved electron diffusion and charge collection. This conclusion is similar to that of Lin et al.

The open-ended TiO₂ nanotube arrays generally show a better photoelectric performance than do the close-ended nanotube arrays. Rho et al. studied the effect of the thickness of the bottom cap (barrier layer) of the nanotube arrays, as shown in Figure 7 [45]. The authors fabricated the TiO₂ nanotube arrays with two anodization steps, followed by ion milling with argon ions. The thickness of the barrier layer was controlled by varying the time for the ion-milling step. The resulting PCEs varied from 2.5% to 3.7%. As the barrier layer was removed, the PCE increased. When the DSSC

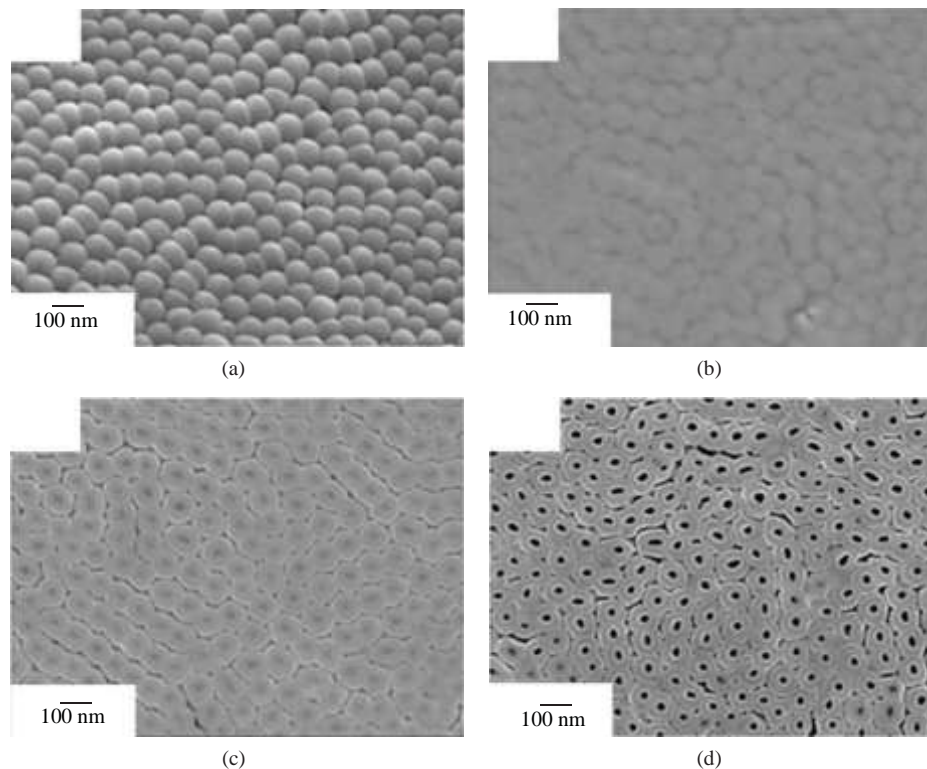


FIGURE 7: SEM images taken by Rho et al. of the freestanding TiO₂ films after ion milling of (a) 0, (b) 20, (c) 30, and (d) 90 minutes. Reprinted with permission from [45]. Copyright 2012, American Chemical Society.

was designed with back-side illumination, the efficiency was lower than when it was designed with front-side illumination. In back-side illumination, the existence of the barrier layer does not affect the incident light intensity, as the light reaches the barrier layer after it is absorbed by the dye molecules. Rather, in this case, the more decisive factor influencing the conversion efficiency was the efficiency of electron diffusion, as the barrier layer may significantly hinder the electron transport.

The energy conversion efficiency of DSSCs based on open-end TiO₂ nanotube arrays was much higher than the efficiency based on closed-end ones. This result means that the barrier layer, corresponding to the under layer of the detached TiO₂ nanotube arrays, has a marked effect on the conversion efficiency, since the barrier layer has been removed in open-end TiO₂ nanotube arrays but left intact in closed-end TiO₂ nanotube arrays. The barrier layer could affect the conversion efficiency by preventing the diffusion of materials like electrolytes and dye molecules, by reducing the transmittance of light, and by hindering the electron transport. The electrons generated by excitation of the dyes adsorbed on the TiO₂ nanotube arrays could transfer to the electrode through the TiO₂ nanotube arrays. In this case, they must pass the barrier layer to reach the electrode. (DSSCs with free-standing TiO₂ nanotube array were summarized in Table 1.)

Development of TiO₂ Nanotube Arrays for DSSC.
The various approaches mentioned in the earlier sections

exploited TiO₂ nanotube arrays to achieve DSSC systems with higher efficiencies. Generally, the techniques to increase the efficiencies of TiO₂ nanoparticle systems can be also applied to TiO₂ nanotube systems. For example, combining plasmonic enhancement and/or TiCl₄ could benefit TiO₂ nanotube arrays, which have large spaces in them.

(1) Plasmonic TiO₂ Nanotube Arrays for DSSCs. Plasmonic solar cells are photovoltaic devices that use noble metal surface plasmons. Most solar cells have weak absorbers. To absorb larger amounts and longer wavelengths of incident light, the morphology of the substrate is etched with pyramids with sizes of 2–10 μm to obtain a wavelength-scale texture. This structure improves the light trapping for solar cells but increases the surface recombination and reduces the material quality [84, 85].

There is another approach involving the use of noble metal nanoparticles in solar cells. The light can be absorbed and scattered from the noble metal nanoparticles that are excited at the surface plasmon resonance.

The mechanism of plasmonic solar cells can be used to explain the photocurrent enhancement by metal nanoparticles incorporated into or on solar cells, as shown in Figure 8 [46]. One is scattering from the metal nanoparticles, which can be used as subwavelength scattering elements to couple and trap plane waves propagating from the Sun into the semiconductor thin film, by folding the light into a thin absorber layer as shown in Figure 8(a).

Light is preferentially scattered and trapped in the semiconductor thin film by multiple high-angle scatterings,

TABLE I: Summary of DSSCs with free-standing TiO₂ nanotube arrays.

Year	Types of free-standing TiO ₂ nanotube arrays after being detached from Ti plate	V_{oc} (V)	J_{sc} (mA/cm ²)	η	PCE (%)	Reference
2008	Closed-ended and without crystallinity	0.733	16.8	0.62	7.6	[16]
2009	Closed-ended and with crystallinity	0.701	12.4	0.63	5.5	[17]
2010	Open-ended and without crystallinity	0.770	18.5	0.64	9.1	[18]
2011	Open-ended and with crystallinity	0.75	12.78	0.65	6.24	[19]

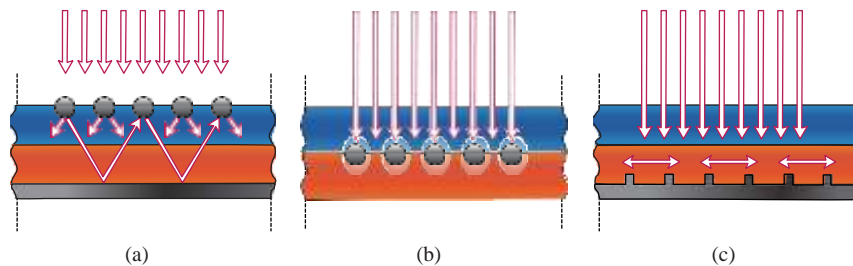


FIGURE 8: Plasmonic light-trapping geometries for thin-film solar cells. (a) Light trapping by scattering from metal nanoparticles at the surface of the solar cell. (b) Light trapping by the excitation of localized surface plasmons in metal nanoparticles embedded in the semiconductor. (c) Light trapping by the excitation of surface plasmon polaritons at the metal/semiconductor interface. Reprinted with permission from [46]. Copyright 2010, Nature Publishing Group.

effectively increasing the optical path length in the cell. In inorganic plasmonic solar cells, the photocurrent enhancement is increased by scattering from metal nanoparticles. Another approach makes use of the near-field enhancement from metal nanoparticles that can be used as subwavelength antennas in which the plasmonic near-field is coupled to the semiconductor, increasing its effective absorption cross-section, as shown in Figure 8(b). In organic plasmonic solar cells, the photocurrent enhancement is increased by near-field enhancement. The direct generation of charge carriers in the semiconductor substrate has also been studied. A corrugated metallic film on the back surface of a thin photovoltaic absorber layer can couple sunlight into surface plasmon polariton (SPP) modes supported at the metal/semiconductor interface as well as guided modes in the semiconductor slab, whereupon the light is converted to photocarriers in the semiconductor as shown in Figure 8(c) [86–88].

Stuart and Hall reported an 18-fold photocurrent enhancement for light-sensitive devices with a 165-nm-thick silicon-on-insulator photodetector at a wavelength of 800 nm by

using silver nanoparticles on the surface of the device [89]. The gold nanoparticles used for scattering and absorption of

light on highly doped wafer-based solar cells were reported on by Schaadt et al. [90]. Gold nanoparticles on thin-film amorphous silicon solar cells gained an 8% overall increase in conversion efficiency as reported by Derkacs et al. [91]. Silver nanoparticles on 1.25- μ m-thick silicon-on-insulator

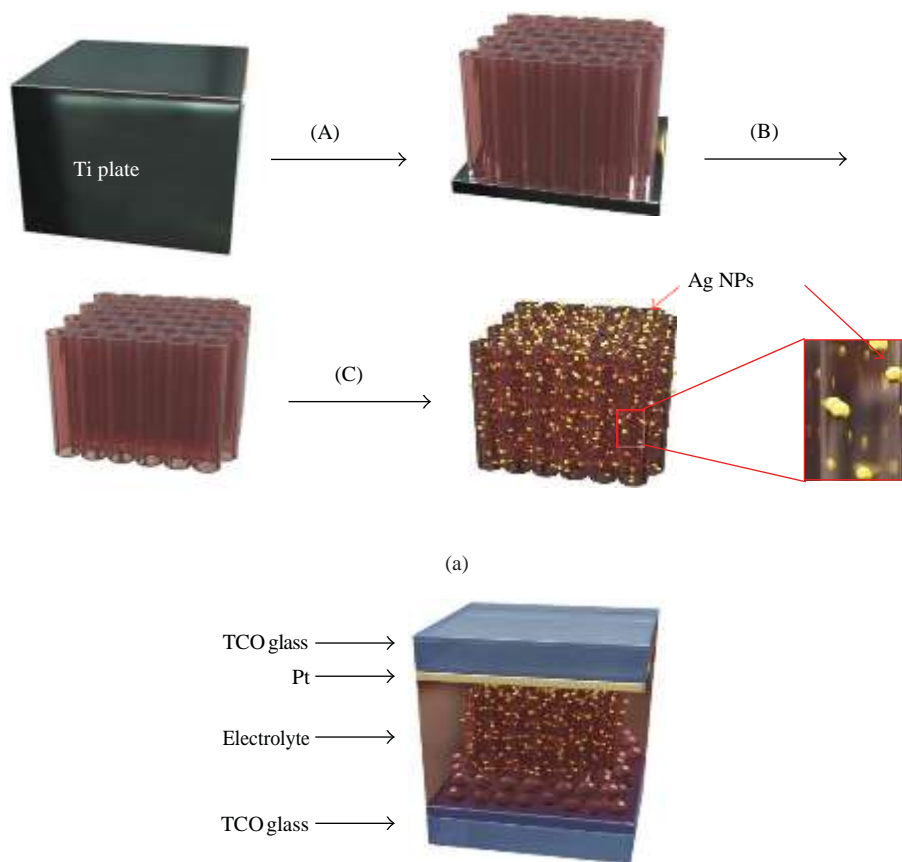
solar cells and planar wafer-based cells obtained 33% and 19% photocurrent increases, respectively, as reported by Pillai et al. [92]. Enhancement in the photocurrent by up to a factor of 2.7 for ITO-copper phthalocyanine-indium structures was reported by Stenzel. Enhancement for silver clusters incorporated in ITO and zinc phthalocyanine solar

efficiencies for ultrathin film organic solar cells due to 5 nm diameter silver nanoparticles were reported by Rand. An increase in efficiency by a factor of 1.7 for organic bulk heterojunction solar cells was reported by Morfa et al. [94]. Increased photocurrents for CdSe/Si heterostructures [95] and enhanced carrier generation in dye-sensitized solar cells have also been reported [96].

Rho et al. attached TiO₂ nanotube arrays, which were prepared by the electrochemical anodization method, onto a TCO glass to fabricate a transparent photoanode and a front-illuminated DSSC as shown in Figure 9 [47]. With this cell design, the N719 dyes were sensitized more directly by the incident light compared to the conventional back-illuminated DSSCs in which light has to pass through the transparent counter electrode in order to reach the dyes. Ag nanoparticles with diameters smaller than the light wavelength can improve the light absorption dramatically due to the surface plasmon resonance effect. The authors varied the time of exposure to irradiation to examine the Ag nanoparticle deposition kinetics and the existence of the optimal irradiation. The Ag nanoparticles were deposited not only on the outside

of the TiO₂ nanotube arrays but also on the inside. The cells was reported by Westphalen et al. [93]. Enhanced

photovoltaic properties measured for DSSCs without Ag nanoparticles and DSSCs with nanoparticles and varying irradiation times indicated the same tendency. The highest energy conversion efficiency achieved was 6.14%, around 32% improvement of the energy conversion efficiency for DSSCs without Ag nanoparticles, 4.64%. Comparison was also made between front-illuminated and back-illuminated DSSCs. The highest efficiency reported for the back-illuminated DSSCs was 3.077%, which was lower than the front-illuminated DSSCs' highest efficiency. Notably, the effect of incorporating Ag nanoparticles was also lower for back-illuminated DSSCs. The back-illuminated DSSCs showed only a 9.46% increase in



(b)

FIGURE 9: (a) Schematic of plasmon DSSC based on method reported by Rho et al. (A) Ti anodization in organic electrolyte, (B) freestanding TiO₂ nanotube arrays, (C) formation of Ag nanoparticles on TiO₂ nanotube arrays by UV irradiation at 254 nm. (b) Schematic of an assembled cell. Reprinted with permission from [47]. Copyright 2014, Elsevier.

the efficiency after the deposition of Ag nanoparticles, which was lower than the 32% increase in the front-illuminated DSSCs. The authors attributed this difference to the reduced intensity of the light passing through the counter electrode and electrolyte layer in the back-illuminated DSSCs, which caused the surface plasmon radiation to occur only at the top part of the TiO₂ nanotube arrays.

(2) *TiCl₄ with TiO₂ Nanotube Arrays for DSSC Solar Cells.* TiO₂ nanoparticles have been deposited to fill the microcracks formed in TiO₂ nanotube arrays using an electrophoretic method [97]. By depositing nanoparticles, the conversion efficiency was improved from 4% to 5.2%. Nanoparticles were found in the cracks and on the surface of the nanotubes. The total inner space of the nanotubes might be much larger than the space of the microcracks. However, nanoparticles might not be deposited deep inside the pores. Since TiO₂ nanotube arrays are semiconductors, electrochemical depositions take place at or near the entrances of their pores. There is no driving force to push the deposited nanoparticles into the deep parts of the pores. In vacuum filtering, the solvent provides a driving force, and nanoparticles can be filled throughout the long channels

of the TiO₂ nanotube arrays. The TiO₂ nanoparticles that fill the channels of TiO₂ nanotube arrays can make contact with the tubes directly or through other nanoparticles. Since nanotubes are more efficient in electron transfer than are nanoparticles or composites of nanoparticles and nanotubes, electron transfer to the electrode could also be more efficient.

DSSCs based on TiO₂ nanotube arrays filled with TiO₂ nanoparticles have also been fabricated as shown in Figure 10 [48]. The energy conversion efficiency was enhanced by about 21% by filling the channels of the membrane with TiO₂ nanoparticles. By treating with TiCl₄ after filling with nanoparticles, the efficiency was enhanced significantly by about 40% due to an increase in the total available surface area for dye adsorption and better electron transfer to the electrode. The method of filling the channels of the TiO₂ membrane with TiO₂ nanoparticles and then treating with TiCl₄ was used to improve the energy conversion efficiency of DSSCs based on TiO₂ nanotube arrays.

(3) *Additional Layer Technique.* Introducing a scattering layer such as TiO₂, ZrO₂, or SiO₂ can increase the total energy conversion efficiency of DSSCs [98]. TiO₂ is a good material to use for a scattering layer due to its chemical stability and

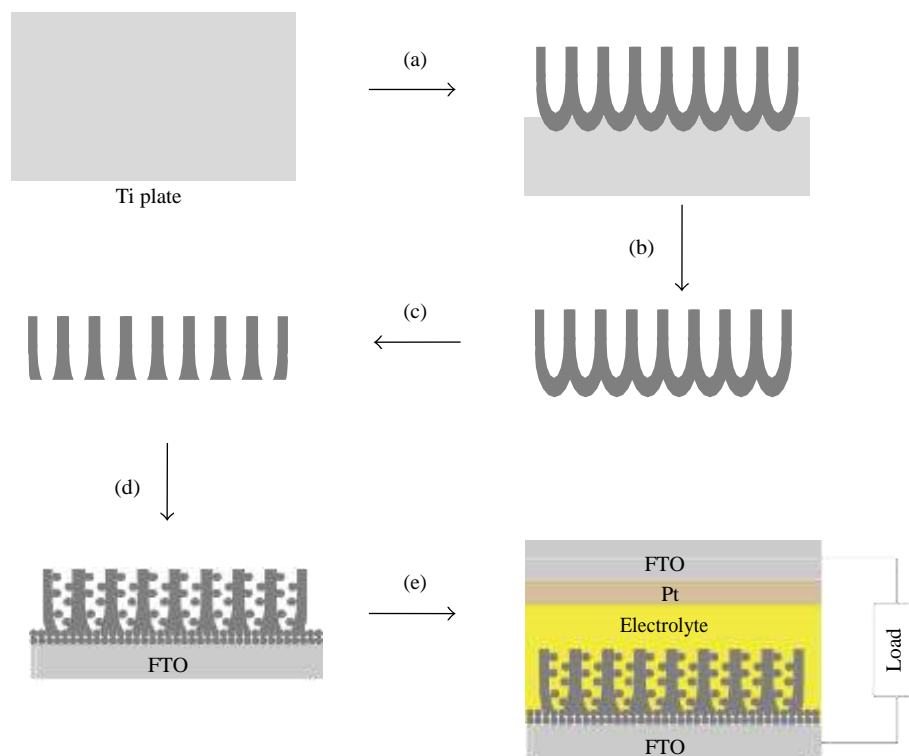


FIGURE 10: Scheme for fabricating a DSSC based on a TiO₂ nanotube membrane filled with TiO₂ nanoparticles: (a) 1st anodization, then annealing, (b) 2nd anodization and detachment of TiO₂ film, (c) ion milling, (d) filling TiO₂ nanoparticles, attaching on fluorine-doped thin oxide (FTO) glass, treating with TiCl₄, and then annealing in air, and (e) dye adsorption and fabrication of a DSSC. Reprinted with permission from [48]. Copyright 2011, Elsevier.

dye-adsorption capability; hence, many DSSCs are fabricated using TiO₂ nanoparticle films with a TiO₂ scattering layer on top of the active layer.

Comparison has been made between DSSCs using closed- and open-ended TiO₂ nanotube arrays when a TiO₂ scattering layer is introduced. The energy conversion efficiency was enhanced by 5.15% due to the removal of the barrier layer, which was present in the closed-ended TiO₂ nanotube arrays, causing an improvement in electron transport. By introducing the TiO₂ scattering layer on the open-ended TiO₂ nanotube arrays, the energy conversion efficiency was enhanced by 10.30% due to the improved light harvesting. Additionally, the energy conversion efficiency of the open-ended TiO₂ nanotube arrays treated with TiCl₄ was enhanced by 5.51% due to increased dye adsorption. Each component could enhance the DSSC yields.

5. Conclusions and Future Work

In the future, photovoltaic cells will be used in many fields, such as mobile commerce, building integrated photovoltaics (BIPVs), and vehicles. Moreover, photovoltaic cells are essential in the Smart Grid, which is utilized in our daily lives. To apply solar energy in the Smart Grid, photovoltaic cells are required to have transparency, flexibility, light weight, low cost, and high energy conversion efficiency. In terms of

low cost and light weight, organics, inorganics, and hybrid materials have brighter prospects than the semiconductors. In hybrid materials, photovoltaic cells have been prepared with the advantages of organics or inorganics selectively. However, it is not easy to increase the energy conversion efficiency. One potential solution is to use 3-dimensional nanostructures, such as nanotubes, nanowires, composite films with metal, or other types of nanostructures. As of today, 0-dimensional nanoparticles in photovoltaic cells still yield the higher energy conversion efficiency by supplying larger surface areas for the sensitizer adsorption. However, the electron transport and flexibility are sufficiently high in 3-dimensional nanostructures. To improve the energy conversion efficiency of 3-dimensional nanostructure based solar cells and take both advantages of 0-dimensional nanoparticles and 3-dimensional nanostructures, the light harvesting ability must be reinforced. One way of achieving the better light harvesting ability is to fill the 0-dimensional nanoparticles in the cavities of 3-dimensional nanostructure, which is another currently active field of study [99].

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